

Vinika® CA 68052A-35 Black
High Quality Flexible PVC Extrusion
Automotive Exterior Class A Surface



PRODUCT BULLETIN

Vinika® CA 68052A-35 Black

Flexible PVC extrusion formulation used for Class A surface material on profiles requiring ease of processing, excellent weathering and "Class A" surface appearance. Gloss: 60 - 70 gloss level.

Property	Test Method	Value - English		Value - Metric (SI)	
Hardness, Shore D	ASTM D2240 15 sec. Delay	37		37	
Specific Gravity	ASTM D792	1.25		1.25	
Tensile Strength	ASTM D638 20 in/min (500 mm/min), Type IV	2950	psi	20.3	MPa
Elongation	ASTM D638 20 in/min (500 mm/min), Type IV	335	%	335	%
Tear Strength	ASTM D1004 2 in/min (50 mm/min) Die C	410	ppi	71.90	kN/m



Mitsubishi Chemical Performance Polymers, Inc.

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Process Parameters

Barrel Temperatures

Zone - Rear	335 °F
Zone - Center	335 °F
Zone - Center	340 °F
Zone - Front	345 °F
Adaptor	350 °F
Dies	350 °F

Melt Temperature 350 °F

Screen Pack 20/40/20



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